

# ROLLER BEARINGS

The reference range **made in Japan** 





www.ntn-snr.com







With You

# NTN-SNR **The strength of a group**



NTN Corporation, one of the world leaders in bearings, specialized particularly in the design, development and production of needle roller bearings and rollers.

With NTN-SNR BEARINGS, benefit from this know-how near you with:

- A very wide range of needle roller bearings, rollers and components
- An undisputed leader in Japan for industrial applications
- More than 50 years of experience in design and production of these products
- The systematic search for excellence, manifested by a high level of performance and exceptional quality
- Extended service life and unfailing reliability, as recognised by thousands of customers who use them worldwide

Globally, NTN Corporation is an expert in product life cycle management, and is typified by the accessibility and commitment of its teams.

NTN-SNR ACCOMPANIES YOU
ON THE ROAD TO RELIABILITY AND PERFORMANCE







# **CONTENTS**

Reference range made in Japan	4									
Sectors of activity and applications	6									
Pre-selection guide										
Selection guide										
Product range presentation										
Needle roller and cage assemblies	16									
Needle roller and cage assemblies for connecting rod assemblies	17									
Drawn cup needle roller bearings	18									
Needle roller bearings with solid rings	20									
Needle roller bearings with separable solid rings	22									
Inner rings	23									
Combined bearings	24									
Thrust bearings	26									
Roller followers	28									
Cam followers	30									
Components: Needles/Stop segments/Sealing rings	33									
Technical summary	34									





# The reference range made in Japan Premium quality at your doorstep



### NTN HAS THE BEARING YOU NEED

### THE WIDEST OFFER ON THE MARKET

- Needle roller and cage assemblies
- Drawn cup needle roller bearings
- · Needle roller bearings with solid rings
- Combined bearings
- · Cam followers and cam followers on shafts
- Needle roller thrust bearings
- Components



### A KNOW-HOW MADE IN JAPAN

NTN, THE No. 1 FOR NEEDLE ROLLER BEARINGS AND ROLLERS IN JAPAN With 100 % Japanese mastery, from design to production, NTN has products tested by the biggest names in the global industry for over 50 years.



### RECOGNISED PREMIUM QUALITY

### **OUR STEEL SELECTION MAKES THE DIFFERENCE**

By opting for superior steel quality, combined with a design that is ultra-compact, rigid and withstands heavy radial loads, NTN offers bearings with increased service life of up to 3 times compared to the standard ones.





### A PRODUCT AVAILABILITY CLOSER TO YOU

### **EUROPEAN STOCK FOR SHORT DELIVERY TIMES**

NTN-SNR has a stock of over 2,000 references in European stock to provide excellent availability. In addition, there is a centralised global stock in Japan. Search for the availability of our products in real time via our E-Shop portal.

( eshop.ntn-snr.com )





Customised studies, recommendations for your specific applications, Experts & Tools training, our NTN-SNR experts are there to support you.



- CROSS REFERENCES
- TECHNICAL DATA SHEETS
- PLACING ORDERS





Check out our video You Tube





NEEDLE ROLLER BEARINGS ARE ESSENTIAL
ON A DAILY BASIS AND IN NUMEROUS SECTORS OF ACTIVITIES

AND APPLICATIONS.

Wherever compactness is required, where reliability and durability requirements are strong, NTN has the solution in its needle roller bearings offering. With more than 320 million units produced each year, working together with original equipment manufacturers (OEMs) for more than 50 years, NTN has acquired this know-how which are benefiting thousands of customers today.





### **ENGINE ①: CAGE H**

> In the development of engines, the design of crankshaft bearings and needle roller bearings located at the ends of the rods represents a difficulty: high temperatures, poor lubrication conditions and high loads, in particular due to the very high centrifugal forces. Two-stroke chainsaw engines are demanding applications that NTN can handle with needle roller bearings. Our bearings have been tested under the most severe conditions and have demonstrated their technical superiority.

By mastering the design and manufacturing processes, using the best materials, heat treatments and surface treatments, type H needle roller and cage assemblies have become the reference on this market. NTN equips millions of professional chainsaws around the world.



### STARTER ①: K

Needle roller and cage assemblies are subject to strong acceleration and a high starting torque during each use.

### CRANKSHAFT 2: KBK

Needle roller and cage assemblies for connecting rod assemblies withstand high loads due to the particularly severe centrifugal forces.

### TRANSMISSION 3: NKZ

> The large speed variations & the impacts in the transmission during gear changes place very high strain on the gearbox bearings.

The solid outer ring makes it possible to compensate for the relative lack of rigidity of the crankcase.

### **SUSPENSION ARM JOINT 4: HK AND HMK**

> The drawn cup needle roller bearing with solid lubrication (LPO3) is extremely suitable for oscillating applications; it is designed to last for the service life of the motorcycle.



### **VARIABLE DISPLACEMENT PUMP ①: GPK**

> This cradle-shaped bearing operates in oscillating motion. It is used to enable the angular movement of the swash plate of the hydraulic pump, which directly depends on the instantaneous flow rate of the pump. In addition to its compactness, the functional accuracy of the bearing ensures excellent control of the flow variations of the variable displacement hydraulic pump.

### WHEEL REDUCER (FINAL DRIVE) AND SUPERSTRUCTURE ORIENTATION EPICYCLIC GEARING 2: K

> The needle roller and cage assemblies are used in planetary gears. In this type of complex transmission, despite their great compactness and sometimes extreme operating conditions, these robust and reliable bearings withstand heavy loads, ensuring a longer service life of the equipment.



### **VERTICAL SPINDLE SHAPER ①: KR**

> The complex movement of the arms of the swather is created by the rollers rolling in a cam. In the open version, the bearing and the cam are subject to ingress of pollution. In a sealed housing, the roller will not require any maintenance. It will then withstand the seasons without any maintenance.

### WHEEL ROTATION THRUST BEARING 2: AXK + GS + WS

The thrust bearing serves as an interface between the chassis and the directional part including the wheel, enabling its orientation during turns. The thrust bearing must withstand the weight of the swather by absorbing the impacts coming from the wheels.





### **HORIZONTAL GUIDANCE ①: KRV**

> The cam follower on a full complement shaft is used to smoothly guide the telescopic part of the tunnel into the first section.

The roller then rolls on a rail, it is put under stress at low speed, with a very heavy load generated by the weight of passengers and a very long overhang.

### **VERTICAL GUIDANCE 2: NUKR**

> The cam follower on a double-row roller shaft is used in the frame to place the tunnel in the correct position in front of the aircraft door. It must therefore withstand a heavy weight, endure impacts and vibrations due to passengers walking in the tunnel. It enables vertical guidance by rolling on a rail. The design of this roller also makes it possible to withstand axial loads during the manoeuvres of the tunnel.

### **PRE-SELECTION GUIDE**

NTN needle roller bearings are all characterised by their excellent capacity/overall dimensions ratio. To get the most out of their performance, it is important to choose the type of needle roller bearings according to three characteristics of the housing and the shaft: circularity and rigidity, surface condition and hardness.

		Но	using characterist	ics	Shaft characteristics				
		Circularity and rigidity	Surface condition (roughness)	Hardness	Circularity and rigidity	Surface condition (roughness)	Hardness		
	Needle roller and cage assembly	++	++	++	++	++	++		
	Drawn cup needle roller bearing	++	+	+	++	++	++		
	Bearing with solid rings without inner rings	+	+	0	++	++	++		
	Bearing with solid rings with inner rings	+	+	0	+	+	0		
0	Cam follower		+ (if the roller rolls on a raceway)	+ (if the roller rolls on a raceway)	+	+	0		
0 9	Cam follower on shaft		+ (if the roller rolls on a raceway)	+ (if the roller rolls on a raceway)					



### **SELECTION GUIDE**

Simplify your search by selecting the type of product and the main technical characteristics desired.

	Category	Radial Ioad	Axial Ioad	Speed	Precision	Ease of mounting	Series	Type of bearing	Main characteristics	Product presentation page	Technical ref. page		
	Needle roller and						К	Needle roller and cage assemblies	Standard cage, very rigid	16			
cag	cage assemblies						KZW	Needle roller and cage assemblies	Machined cage with two needle rows	16			
	7						KMJ/PCJ	Needle roller and cage assemblies	Drawn steel cage, M-shaped profile	16	00.40		
							KJS	Needle roller and cage assemblies	Drawn steel cage	16	36 - 40		
No.							KVS	Needle roller and cage assemblies	Drawn steel cage of large thickness, very rigid, V-shaped profile	16			
							GK	Needle roller and cage assemblies in two parts	Machined cage in two parts	16			
	Needle roller and						PK	Needle roller and cage assemblies for big-end	Machined needle roller and cage assemblies	17			
	cage assemblies for connecting rod						KMJS	Needle roller and cage assemblies for big-end	Drawn steel cage	17			
Æ	100						KBK	Needle roller and cage assemblies for small-end	Machined cage	17	41		
							KVS	Needle roller and cage assemblies for small-end	Drawn steel cage	17			
6							н	High performance needle roller and cage assemblies	Special cage for high speeds and heavy loads	17			
	Drawn cup						HK/HKS	Drawn cup needle roller bearings	Standard bushing, polyamide resin or steel moulding cage	18			
	needle roller bearings						HKL/LL	Drawn cup needle roller bearings	Standard bushing, sealed	18	42 - 46		
							HKZWD	Drawn cup needle roller bearings	Double-row drawn cup needle roller bearings	18			
							DCL/SCE	Drawn cup needle roller bearings	Standard bushing in imperial dimensions	18			
æ	F						HMK/DCH	Drawn cup needle roller bearings	High capacity bushing	18			
TILL							HMKL/LL	Drawn cup needle roller bearings	High capacity bushing, sealed	18			
No.							HMKZWD	Drawn cup needle roller bearings	High capacity double-row bushing	18			
							BK/BKS	Drawn cup needle roller bearings closed end	Standard bushing, polyamide resin or steel moulding cage	19			
							BKL	Drawn cup needle roller bearings closed end	Standard bushing, sealed	19			
							BKZWD	Drawn cup needle roller bearings closed end	Double-row standard drawn cup needle roller bearings	19			
	Needle roller						RNA48/RNA49/ RNA59/RNA69	Bearing without inner ring	Very rigid outer ring, dimensions according to ISO 15 standard	20			
	bearings with solid rings						RNA49R	Bearing without inner ring	Very rigid outer ring, with ribs, dimensions according to ISO 15 standard	20			
							RNA69R	Bearing without inner ring	Very rigid outer ring, with ribs, dimensions according to ISO 15 standard	20	47 - 51		
	-070						NK/NKS/NKZ	Bearing without inner ring	Very rigid outer ring, many cage choices	20			
E							NKR/MR	Bearing without inner ring	Very rigid outer ring, with ribs, many cage choices	20			
E							NA48/NA49/NA59	Bearing with inner ring	Very rigid bearing, dimensions according to ISO 15 standard	21			
Æ							NA49R/ NA59R/ NA69R	Bearing with inner ring	Very rigid bearing, dimensions according to ISO 15 standard	21	10.51		
							NKR+1R/MR+M1	Bearing with inner ring	Very rigid bearing, range of cage choices	21	42 - 54		
							NK+1R/NKS+1R	Bearing with inner ring	Very rigid bearing, range of cage choices	21	21		
							DIFFICULT MOUNTIN	G FAIRLY EASY MOUNTING EASY	MOUNTING				
							MEDIUM PRECISION		LENT PRECISION Suitable for high speed				
		NOT SUITABLE FOR SPEED RANGES SUITABLE FOR SPEED RANGES VERY SUITABLE FOR HIGH SPEED  UNSUITABLE LOW CAPACITY GOOD CAPACITY											



# SELECTION GUIDE (CONTINUED)

	Radial Ioad	Axial load	Speed	Precisior	Ease of mounting	Series	Type of bearing	Main characteristics	Product presentation page	Technical ref. page	
Needle roller						RNAO	Bearing without inner ring	Separable cage and outer ring for easier mounting	22	55	
bearings with separable solid rings						RNAOZW	Bearing without inner ring	Double-row separable cage and outer ring for easier mounting	22	55	
						NAO	Bearing with inner ring	Separable cage, inner ring and outer ring for easier mounting	22	56	
						NAOZW	Bearing with inner ring	Separable double-row cage, inner ring and outer ring for easier mounting	22	00	
						NKX	Needle roller bearing + thrust ball bearing	Open thrust ball bearing to withstand axial loads (uni-directional)	24		
Combined bearings						NKXZ	Needle roller bearing + thrust ball bearing	Thrust ball bearing with shield to withstand axial loads (uni-directional)	24	60	
bearings						NKXR	Needle roller bearing + thrust roller bearing	Open thrust roller bearing to withstand axial loads (uni-directional)	25	62	
						NKXRZ	Needle roller bearing + thrust roller bearing	Thrust roller bearing with shield to withstand axial loads (uni-directional)	25		
						NK1A	Needle roller bearing + balls	Four point contact ball bearing to withstand axial loads (bi-directional)	24	63	
						ARN	Needle roller bearing + thrust roller bearing	High capacity bi-directional thrust roller bearing used at the end of ball screws	25		
						AXK	Thrust bearing cage	Brass or steel cage (according to diameter)	26	76	
						K811/K812	Thrust bearing cage	Cylindrical roller cage, in steel or aluminium	26	78	
						K874	Thrust bearing cage	Cylindrical roller cage in aluminium	26		
Thrust bearings						K893	Thrust bearing cage	Cylindrical roller cage in aluminium	26		
						811/812	Complete thrust bearing	Cylindrical roller thrust bearing, solid washers, cage K811 or K812	27		
						874	Complete thrust bearing	Cylindrical roller thrust bearing, solid washers, cage K874	27		
						893	Complete thrust bearing	Cylindrical roller thrust bearing, solid washers, cage K893	27	79	
6						AS	Thrust bearing washer	Pressed steel support washer	27	76	
						WS811/ WS812/ WS874/ WS893	Thrust bearing washer	Solid support washer guided by the outer diameter	27	77	
						GS811/ GS812/ GS874/ GS893	Thrust bearing washer	Solid support washer guided by the inner diameter	27	77	
						DIFFICULT MOUNTIN		MOUNTING			
						MEDIUM PRECISION  NOT SUITABLE FOR S		LENT PRECISION SUITABLE FOR HIGH SPEED			





UNSUITABLE

LOW CAPACITY

# SELECTION GUIDE (CONTINUED AND CONCLUDED)

	Category	Radial Ioad	Axial load	Speed	Precision	Ease of mounting	Series	Type of bearing	Main characteristics	Product presentation page	Technical ref. page
							RNA22LL	Cam follower without inner ring	Needle rollers suitable for speed range, without inner ring, with two seals	28	74
	Cam followers -						RNAB2	Cam follower without inner ring	Needle rollers suitable for speed range, without inner ring, of separable type	28	71
							NA22LL	Cam follower with inner ring	Needle rollers suitable for speed range, with inner ring, with two seals	28	72
							NATR	High capacity cam follower	Needle roller, high radial load capacity, labyrinth sealing	28	70
4							NATRLL	High capacity cam follower	Needle roller, high radial load capacity, with two seals	28	73
6							NATV/NACV	High capacity full complement cam follower	Full complement needle roller, high load capacity, but low operating speed	29	
13							NATVLL/ NACVLL	High capacity full complement cam follower	Full complement needle roller, sealed, high load capacity, but low operating speed	29	70 75
							NUTR/NUTR2/ NUTR3	Very high capacity cam follower	Roller bearing, very high radial load capacity, also accepts axial loads	29 73 - 75	
							NUTW/NUTW2/ NUTW3	Very high capacity cam follower	Roller bearing, very high radial load capacity, also accepts axial loads	29	
_							KR/CR	Cam follower on shaft with needle roller and cage assemblies	Adapted to the speed range, version without seals	30	
							KRLL	Cam follower on shaft with needle roller and cage assemblies	Adapted to the speed range, version with two seals	30	
							KRT	Cam follower on shaft with needle roller and cage assemblies	Adapted to the speed range, version without seals, tapped hole	30	
							KRTLL	Cam follower on shaft with needle roller and cage assemblies	Adapted to the speed range, version with two seals, tapped hole	30	
							KRU	Cam follower on shaft with needle roller and cage assemblies	Adapted to the speed range, version without seals, eccentric axis	30	
	Cam followers						KRV/CRV	Cam follower on shaft without needle roller and cage assemblies	Adapted to high radial loads, version without seals	31	64 - 67
	on shafts						KRVLL/ CRVLL	Cam follower on shaft without needle roller and cage assemblies	Adapted to high radial loads, version with seals	31	
di	-						KRVT	Cam follower on shaft without needle roller and cage assemblies	Adapted to high radial loads, version without seals, tapped hole	31	
Ì							KRVTLL	Cam follower on shaft without needle roller and cage assemblies	Adapted to high radial loads, version without seals, tapped hole	31	
	EJ.						KRVU	Cam follower on shaft without needle roller and cage assemblies	Adapted to high radial loads, version without seals, eccentric axis	31	
							KRVULL	Cam follower on shaft without needle roller and cage assemblies	Adapted to very high radial loads, version with seals, eccentric axis	31	
							NUKR	Cam follower on roller shaft	Adapted to very high radial loads and moderate axial loads	32	
							NUKRT	Cam follower on roller shaft	Adapted to very high radial loads and moderate axial loads, tapped hole	32	70
							NUKRU	Cam follower on roller shaft	Adapted to very high radial loads and moderate axial loads, tapped hole, eccentric axis	32	
	Inner rings						1R/M1	Inner ring	Solid ring acting as a raceway	23	-
	Needles						A	Needle with round tips	Semi-standard needle, can also act as pin or axis	33	
_	Nocuico						F	Needle with flat ends	Standard needle, the most common, can also act as pin or axis	33	-
	Stop segments						BR	Stop segments	Stop segment for housing	33	-
	Sup sognions						WR	Stop segments	Stop segment for shaft	33	-
	Seals						G	Single lip seal, T°C: -25° C to +120° C.	Designed to retain grease (not oil) and prevent dust entry	33	-
_	Oodio						GD	Double lip seal, T°C: -25° C to +120° C.	Designed to retain grease (not oil) and prevent dust entry	33	
		DIFFICULT MOUNTING FAIRLY EASY MOUNTING EASY MOUNTING  MEDIUM PRECISION GOOD PRECISION EXCELLENT PRECISION									
							NOT SUITABLE FOR S		SUITABLE FOR HIGH SPEED CAPACITY / HIGH CAPACITY / VERY HIGH CAPACITY		



### **NEEDLE ROLLER AND CAGE ASSEMBLIES**



### Description:

They consist of a single cage without inner or outer ring. The shaft and housing are used as the raceway surface.

### Advantage:

Compact and light-weight.



Single-row needle roller and cage assembly Diameter under needles:

- Machined cage: 3 to 285 mm
- Welded cage (S): 10 to 100 mm
- Polyamide cage (T2): 3 to 74 mm

### K..ZW

Double-row machined cage Diameter under needles: 8 to 285 mm





### KJ..S

Pressed steel cage Type of cage: Welded

Diameter under needles: 20 to 40 mm

### **KMJ/PCJ**

M-shaped profile needle roller and cage assemblies in pressed steel

- KMJ: Metric dimension series
- PCJ: Imperial dimension series

### Diameter under needles:

- With pressed cage 15 to 100 mm
- With welded cage: 10 to 40 mm





### KV..S

Pressed steel cage of large thickness, very rigid, V-shaped profil

Type of cage: Welded

Diameter under needles: 7 to 100 mm

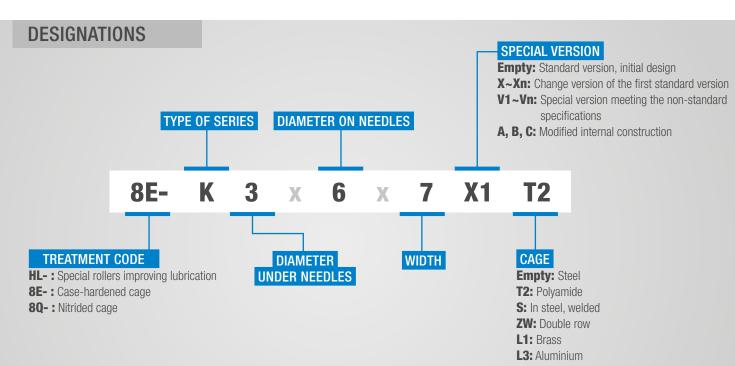
### GK

Cage in two parts

Type of cage: Welded

Diameter under needles: 8 to 285 mm







### **NEEDLE ROLLER AND CAGE ASSEMBLIES FOR CONNECTING ROD**



### **Description:**

They are suitable for the severe conditions of small and medium-sized engine and compressor connecting rods. They withstand rapid variations in loads and load directions, high temperatures and low lubrication.

#### **Advantages:**

• Resistance to extreme operating conditions due to the design, materials and production processes used.

#### **Optional**

Possibilities of specific surface treatments of the cage for the harshest applications.



### **KBK**

M-shaped profile - designed for connecting rod and piston shaft

Type of cage: Machined

Diameter under needles: 7 to 25 mm

### KV..S

Pressed steel cage of large thickness, very rigid, V-shaped profile

Type of cage: Welded

Diameter under needles: 7 to 100 mm



### Н

Ultra high performance cage **Type of cage**: Reinforced,

surface treatment

Diameter under needles: 10 to 38 mm

### PK

M-shaped profile - designed for connecting

rod and piston shaft

Type of cage: Machined

Diameter under needles: 10 to 38 mm

Note: Possibility of surface treatment

on the cage





### KMJ..S

Pressed steel cage - M-shaped profile

Type of cage: Welded

Diameter under needles: 10 to 38 mm
Note: Possibility of surface treatment

on the cage

### **DESIGNATIONS**

8Q-: Nitrided cage

### SPECIAL VERSION Empty: Standard version, initial design **X~Xn:** Change version of the first standard version **V1~Vn:** Special version meeting the non-standard specifications DIAMETER ON NEEDLES TYPE OF SERIES A, B, C: Modified internal construction 12 x 17 x 14.2 X2 KBK 80-DIAMETER WIDTH TREATMENT CODE UNDER NEEDLES **HL-:** Special rollers improving lubrication

### DRAWN CUP NEEDLE ROLLER BEARINGS



### **Description:**

They are open or closed, without inner ring or stop segment. The shaft is used as the raceway. The needles and the cage are not removable. The drawn cup needle roller bearings fit into compact designs due to their thin outer ring.

### Advantages:

- Extreme hardness thanks to the raceway of the thermally treated outer ring.

### **Optional:**

Heavy series HMK capable of withstanding extreme loads.

### **OPEN END**



### **HK / HKS**

- HK: Single row
- HKS: Special series

Diameter under needles: 3 to 50 mm Note: Suffix F: improved service life (up to 3 times) and easy mounting

### HK..L

Sealed series

Diameter under needles: 12 to 50 mm

Seal: One side



### HK..LL

Sealed series

Diameter under needles: 12 to 50 mm

Seal: Two sides





### DCL / SCE

Imperial dimension series Diameter under needles: 6.35 to 50.8 mm

Note: Single and double row

### HK..ZWD

Double row

Diameter under needles: 15 to 30 mm Note: Lubrication hole on the outer ring (D)



### **OPEN END HIGH CAPACITY**



### **HMK / DCH**

• HMK : Metric dimension series

• DCH: Imperial dimension series Diameter under needles: 15 to 50 mm





### HMK..ZWD

Double row

Diameter under needles: 30 to 50 mm Note: Lubrication hole on the outer ring (D)

### HMK..L

Sealed series

Diameter under needles: 15 to 50 mm Seal: One side

Note: Bearing length and load are lower

than the HMK model of the same dimension





Sealed series

Diameter under needles: 15 to 50 mm

Seal: Two sides

Note: Bearing length and load are lower than the HMK model of the same dimension





### WITH CLOSED END



### **BK / BKS**

BK : Single rowBKS : Special series

Diameter under needles: 12 to 50 mm

### BK..L

Single row with seal

Diameter under needles: 12 to 50 mm

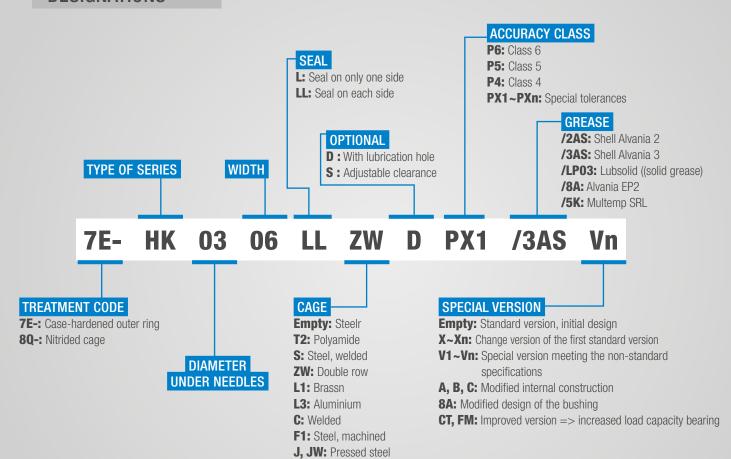
### **BK..ZWD**

Double row

Note: Lubrication hole on the outer ring version (D)



### **DESIGNATIONS**



### **NEEDLE ROLLER BEARINGS WITH SOLID RINGS**



### **Description:**

They consist of a solid outer ring, needles and a cage.

The outer ring and the needle roller and cage assemblies are inseparable due to the shoulders or side plates.

They are suitable for high speeds and high loads.

### Advantages:

- Excellent operating precision.
- High rigidity

### **Optional:**

• Exists with one or two seals (suffix L and LL), greased and suitable for an operating temperature between -25 °C and + 120 °C.

### **BEARINGS WITHOUT INNER RING**



### RNA48 / RNA49 / RNA59 / RNA69

Dimensions according to standards JIS B 15 or ISO 15 (series 48/49/59/69)

### Diameter under needles:

- 145 to 390 mm (RNA48)
- 7 to 490 mm (RNA49)
- 20 to 160 mm (RNA59)
- 22 to 110 mm (RNA69)

### **RNA49..R**

Dimensions compliant with the JIS B 15 or ISO 15 standards

### Diameter under needles:

- 14 to 490 mm
- 14 to 58 mm (with sealing)

**Note:** Version with shoulders (R)





### RNA69..R

Dimensions compliant with the JIS B 15 or ISO 15 standards

### Diameter under needles:

- 15 to 35 mm
- 40 to 110 mm (double row cage)

**Note:** Version with shoulders (R)

### NK / NKS / NKZ

- NK: High rigidity outer ring/high precision/standard
- NKS: Optimised NK version
- NKZ: NK version with increased load capacity

### Diameter under needles:

- 5 to 12 mm (NK)
- Two side plates: 8to 40 mm (NKS)
- A ribs and a side plate:
   43 to 110 mm (NKS)
- Two ribs: 115 to 170 mm (NKS)



### NK..R / MR

Solid outer ring with two ribs

- NK..R: Metric dimension series
- MR: Imperial dimension series

#### Diameter under needles:

- 14 to 165 mm (NK..R)
- 15.87 to 234.95 mm (MR)







### **BEARINGS WITH INNER RING**



### NA48 / NA49 / NA59

Dimensions compliant with the JIS B 15 or ISO 15 standards

### Shaft diameter:

- 120 to 380 mm (NA48)
- 5 to 9 mm (NA49)
- 15 to 140 mm (NA59)

Note: Single or double row



### NK+1R / NKS+1R

- NK+1R: Set made up of a NK and an inner ring (1R)
- NKS+1R: Version with high load capacity

#### Shaft diameter:

- 5 to 150 mm (NK+1R)
- 6 to 150 mm (NKS+1R)

### NA49..R / NA59..R / NA69..R

Dimensions compliant with the JIS B 15 or ISO 15 standards

#### Shaft diameter:

- 5 to 9 mm (NA49..R)
- 15 to 140 mm (NA59..R)
- 120 to 380 mm (NA69..R)

Note: Single or double row



### NK..R+1R / MR+M1

Series with shoulders

- NK..R+1R: Metric dimension series
- MR+ M1: Imperial dimension series Shaft diameter:
- 10 to 150 mm (NK..R+1R)
- 9.525 to 203.2 mm (MR+M1)



### **DESIGNATIONS**

### WIDTH

d: Bore diameter

**48:** Dimensions according to ISO15

**49:** Dimensions according to ISO15

**59:** Dimensions according to ISO15

**69:** Dimensions according to ISO15

TYPE OF SERIES

### CLEARANCE

**Empty:** 

Class N (standard)

C2, C3, C4:

ISO radial clearance

class

NA:

Special clearance, non standard

### **CAGE**

**Empty:** Steel

**T2:** Polyamide

**S:** Steel, welded

**ZW:** Double row

L1: Brass

**L3:** Aluminium

C: Welded

F1: Steel, machined

**J, JW:** Pressed steel

### GREASE

/2AS: Shell Alvania 2

/3AS: Shell Alvania 3

**/LP03:** LUBSOLID (solid grease)

**/8A:** Alvania EP2 **/5K:** Multemp SRL

### **INNER RING**

**1R:** Metric dimension series

M1: Imperial dimension series

# OUTER DIAMETER

In mm:

For the 1R

In 1/16<sup>ème</sup>

of an inch:

WIDTH

For the 1RR

In mm:

For the M1

### 8E- NK 14 / 16 C3 R LL ZW D PX1 /3AS Vn + 1R 10 x 14 x 16

### TREATMENT CODE

**HL-:** Special rollers improving lubrication

**7E-:** Case-hardened outer ring

**8E-:** Case-hardened bearing

**8Q-:** Nitrided cage

### CODING

RNA, NA: Bore diameter code

NK (+1R): Diameter under rollers/wid

**MR (+M1):** Diameter under rollers wid **MR (+M1):** Dimensions in 1/16 of an inch; diameter under roller X outer diameter X width

### **SEAL**

L: Seal on only one side LL: Seal on each side

### OPTIONAL

**D:** With lubrication hole

**D1:** With lubrication groove and holen

### **TOLERANCE CLASSES CODE**

**P6:** Class 6

**P5:** Class 5

**P4:** Class 4

PX1~PXn: Special tolerance

### OPTIONAL

R: Outer ring with ribs

T: Increased load capacity bearing

### SPECIAL VERSION

**Vide:** Standard version, initial design

**X~Xn:** Change version of the first standard version

**V1~Vn:** Special version meeting the non-standard

specifications **A, B, C:** Modified internal construction

# BORE DIAMETER

In mm: For the 1R

In 1/16<sup>ème</sup> of an inch:

For the M1

11R In 1/16ème 6ème of an inch: inch: For the M1







### **NEEDLE ROLLER BEARINGS WITH SEPARABLE SOLID RINGS**



### **Description:**

The outer ring and needle roller and cage assemblies are separable as the ring has neither shoulder nor groove.

The outer ring cannot regulate the axial displacement of the needle roller and cage assemblies, this is why the bearing must be mounted so that the needle roller and cage assemblies are guided by the shaft or housing.

### Advantages:

- Excellent operating precision.
- The clearance can be perfectly controlled by suitably combining the inner and outer rings with the needle roller and cage assemblies.
- The inner ring and outer ring can be individually crimped onto a shaft or in a housing to facilitate mounting of the bearing.



### **RNAO**

Outer ring with high rigidity/ high precision

Type of cage: Single row

Diameter under needles: 5 to 10 mm



Outer ring with high rigidity/ high precision

Type of cage: Double row Diameter under needles: 8 to 80 mm





### NAO

Set made up of RNAO and an inner ring (1R)

Diameter under needles: 8 to 90 mm

### NAO..ZW

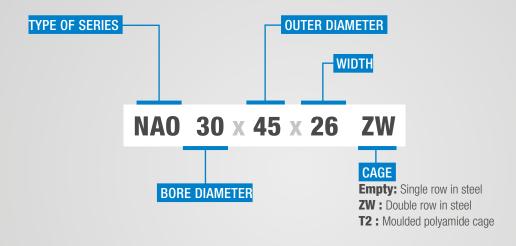
Set made up of RNAO and an inner ring (1R)

Type of cage: Double row

Diameter under needles: 10 to 70 mm



### **DESIGNATIONS**





### **INNER RINGS**



### **Description:**

Many needle roller bearings use the shaft as a raceway surface without the use of an inner ring. However, it is recommended to use the inner rings with the needle roller bearings, when the shaft can neither be heat treated nor ground.



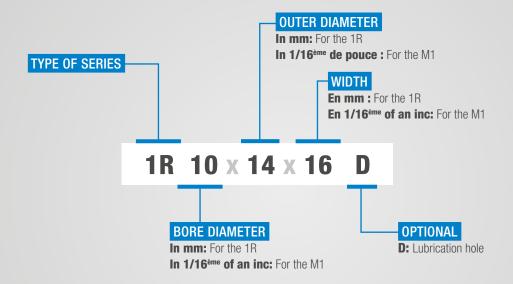
### 1R / M1

- 1R: Metric dimension series
- M1: Imperial dimension series

### Diameter under needles:

- 5 to 440 mm (1R)
- 9.525 to 203.2 mm (M1)

### **DESIGNATIONS**





### **COMBINED BEARINGS**



### **Description:**

They consist of a radial needle roller bearing to withstand a radial load and a thrust ball bearing or needle bearing to withstand an axial load, combined to form a bearing unit.

### Advantage:

Two-in-one bearing: compactness and high radial and axial load capacities.

### NEEDLE ROLLER BEARINGS WITH THRUST BALL BEARING



### NKX

Bearing with thrust ball bearing/ open type/for axial load Shaft diameter: 10 to 70 mm Note:

Radial bearing: with needles

• Thrust bearing: with balls



### NKX..T2

Bearing with thrust ball bearing/ open type/for axial load Type of cage: Polyamide Shaft diameter: 10 to 35 mm



### NKX..T2Z

Bearing with thrust ball bearing/ open type/for axial load/with shield Type of cage: Polyamide

Shaft diameter: 10 to 35 mm





### **NK1A59**

Needle roller bearing with a ACBB for axial load

Shaft diameter: 15 to 70 mm Note:

Radial bearing: with needles

• Thrust bearing: angular contact

### NEEDLE ROLLER BEARINGS WITH THRUST ROLLER BEARING



### **NKXR**

Cylindrical roller thrust bearing/ open type/for axial load Shaft diameter: 15 to 50 mm Note:

- Radial bearing: with needles
- Thrust bearing: with rollers



### NKXR..T2

Cylindrical roller thrust bearing/ open type/for axial load Type of cage: Polyamide Shaft diameter: 15 to 50 mm





### ARN

Needle roller bearing with a double direction needle thrust bearing/for high load capacity Shaft diameter: 30 to 70 mm Note:

- Radial bearing: with needles
- Thrust bearing: with rollers

### NKXR..T2Z

Cylindrical roller thrust bearing/ open type/for axial load/with shield **Type of cage:** Polyamide

Shaft diameter: 15 to 50 mm



### **DESIGNATIONS**



Code	00	01	02	03	<b>04</b> x5=20	<b>05</b> x5=25	<b>06</b> x5=30	<b>99</b> x5=495	/500	/xxx
Ø bore diameter	10	12	15	17	20	25	30	495	500	500 < xxx

For other series: Bore diameter in mm

**TYPE OF SERIES** 

### NKX 20 52 T2 Z

### CODING

NK1A:

Bore diameter code **Otherwise:** Outer

diameter in mm

### CAGE

Empty: Steel

**T2:** Polyamide **S:** Steel, welded

L1: Brass

L1: Brass
L3: Aluminium

C: Welded

**F1:** Steel, machined **J, J:** Pressed steel

### OPTIONAL

**Z:** NKX or NKXR

with dust protection

**R**: Outer ring with ribs

A: Improved internal design

### **THRUST BEARINGS**



### **Description:**

Single or double acting, they are designed to withstand axial loads. The family of thrust bearings is made up of several products: needle roller and cage assemblies, thrust washer, inner ring, outer ring, complete thrust bearing.

### Advantage:

Wide range of complete thrust bearings, ready for mounting.

#### Optional:

Wide selection of cage materials.

### THRUST BEARING CAGES WITH NEEDLES OR ROLLERS



### K811 / K812..T2

Cylindrical polyamide roller cage

### Shaft diameter:

- 10 to 120 mm (K811)
- 30 to 80 mm (K812)

Note: Compliant with

the 11 and 12 dimensions series defined by JIS B 1512

### K811 / K812

Cylindrical roller cage in aluminium

### Shaft diameter:

- 130 to 160 mm (K811)
- 85 to 140 mm (K812)

Note: Compliant with

the 11 and 12 dimensions series defined by JIS B 1512





### K811 / K812..JW

Cage with cylindrical rollers in pressed steel

### Shaft diameter:

• 10 to 90 mm

Note: Compliant with

the 11 and 12 dimensions series defined by JIS B 1512

#### K893

Cylindrical roller cage in aluminium **Shaft diameter**:

### • 30 to 110 mm

Note: Compliant with

the 93 dimensions series defined by JIS B 1512





### **K874**

Cylindrical roller cage in aluminium **Shaft diameter**:

• 40 to 90 mm

Note: Compliant with

the 74 dimensions series defined by JIS B 1512

### **AXK / NTC**

Needle roller and cage assemblies in pressed steel

### Shaft diameter:

- AXK : Metric dimension series
- NTC : Imperial dimension series

### Shaft diameter:

• 10 to 120 mm

**Note:** Can be used in combination with a support washer





### AXK

Needle roller and cage assemblies in brass **Shaft diameter**:

• 130 to 160 mm

**Note:** Can be used in combination with an AS type support washer



### THRUST BEARING WASHER



# GS811 / GS812 / GS874 / GS893

Solid washer guided by the outer diameter **Shaft diameter**:

• 10 to 160 mm

**Note:** Rigidity and precision of operation superior to that of the AS support washer

### WS811 / WS812 / WS874 / WS893

Solid washer guided by the shaft (bore diameter)

#### Shaft diameter:

• 10 to 150 mm

**Note:** Rigidity and operating accuracy superior to the AS support washer





### AS11 / NWA / NWB

Plywood: Pressed steel washer
• AS11 : Metric dimension series

NWA / NWB : Imperial dimension series
 Diameter under needles: 10 to 130 mm

### **COMPLETE THRUST BEARINGS**



### 811 / 812

Cylindrical roller thrust bearing 11/12 Series, consisting of WS811 / 812, GS811 / 812 and K811 / 812

#### Shaft diameter:

- 10 to 160 mm (811)
- 30 to 140 mm (812)

**Note:** Compliant with the 11 and 12 dimensions series defined by JIS B 1512

### 874

Cylindrical roller thrust bearing - Series 74, consisting of WS874, GS874 and K874

### Shaft diameter:

• 40 to 90 mm

**Note:** Compliant with the 74 dimensions series defined by JIS B 1512





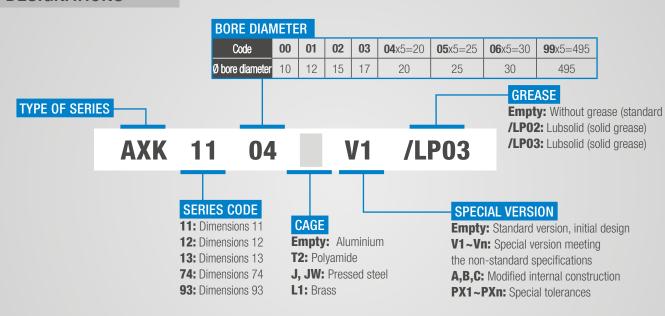
### 893

Cylindrical roller thrust bearing - Series 93, consisting of WS893, GS893 and K893

Shaft diameter: 30 to 110 mm

**Note:** The WS893 and GS893 support washers are used together. Compliant with the 93 dimensions series defined by JIS B 1512

### **DESIGNATIONS**



### **ROLLER FOLLOWERS**



### **Description:**

It is a bearing whose thick outer ring rolls on a cam track.

#### Advantage:

Wide choice of variants depending on the requirements (high speeds, heavy loads, impacts).

#### Optional:

• Rounded outer ring: reduction of the edge loads that are applied on the contact surface between the track and the outer ring.

### Without inner ring, with cage, suitable for HIGH SPEEDS



RNAB2

Separable type
Roller diameter: 16 to 90 mm
Shaft diameter: 7 to 68 mm
NOTE: Without seal

### RNA22..LL

Roller diameter: 19 to 90 mm Shaft diameter: 10 to 58 mm NOTE: With seal



### With cage and inner ring, suitable for HIGH SPEEDS



**NATR** 

Non-separable type Roller diameter: 16 to 90 mmm Shaft diameter: 5 to 50 mm



### **NATR..LL**

Non-separable type Roller diameter: 16 to 90 mm Shaft diameter: 5 to 50 mm NOTE: With seal





NA22..LL

Roller diameter: 19 to 90 mm Shaft diameter: 6 to 50 mm

NOTE: With seal

### Full complement, suitable for HIGH RADIAL LOADS



### NATV / NACV

- NATV: Metric dimension series Non separable
- NACV: Imperial dimension series Non separable/cylindrical outer ring

### Roller diameter:

- 16 to 90 mm (NATV)
- 19.05 to 152.4 mm (NACV)

#### Shaft diameter:

- 5 to 50 mm (NATV)
- 6.35 to 57.15 mm (NACV)

### **NATV..LL / NACV..LL**

Non separable and sealed Roller diameter: 16 to 90 mm

Shaft diameter: 5 to 50 mm





### Full complement, suitable for HIGH RADIAL LOADS AND SHOCKS



### **NUTR / NUTR2 / NUTR3**

Double row of cylindrical rollers/ non separable type

Roller diameter: 35 to 110 mm Shaft diameter: 15 to 50 mm

### NOTE:

- Labyrinth seal
- Greased
- · Withstands moderate axial load

### **NUTW / NUTW2 / NUTW3**

Double row of cylindrical rollers/ non separable type

Roller diameter: 35to 90 mm Shaft diameter: 15 to 50 mm

### NOTE:

- With centring rim
- Labyrinth seal
- Greased
- · Withstands moderate axial load



### **DESIGNATIONS**

### BORE DIAMETER

**NATR et NATV:** Bore diameter in mm **NACV:** Bore diameter in 1/16<sup>th</sup> of an inch

RNA, NA, NUTR et NUTW:

Code	/6	/8	00	01	02	03	<b>04</b> x5=20	<b>05</b> x5=25	<b>06</b> x5=30	<b>99</b> x5=495	/500	500 < xxx
Ø bore diameter	6	8	10	12	15	17	20	25	30	495	500	500 < xxx

**TYPE OF SERIES** 

### NATR 14 X T2 LL /3AS

OUTER RING SHAPE

**Empty:** Radius of the ring R = 500 mm

X: Cylindrical outer ring

### SEAL

L: Seal on only one side

**LL:** Seal on each side

### GREASE

**Empty:** Ungreased bearing /2AS: Shell Alvania 2 /3AS: Shell Alvania 3

/LP03: Lubsolid (solid grease)

**/8A:** Alvania EP2 **/5K:** Multemp SRL

/L588: Pyrononc Universal N6C

**F:** Improved version

**C:** Special version for interchangeability in Europe

T: Increased load capacity

**DO:** Without lubrication hole



CAGE

**T2:** Polyamide

### **CAM FOLLOWERS**



#### **Description:**

Cam follower with a shaft instead of an inner ring. Supplied with its nut, lubrication system and plugs.

### **Advantages:**

- Wide choice of variants depending on the requirements (high speeds, heavy loads, impacts).
- Easy mounting thanks to the shaft thread.

### **Options:**

- Rounded outer ring: reduction of the edge loads that are applied on the contact surface between the track and the outer ring.
- Suffix H version: tightening with hexagonal wrench.
- Suffix F version: optimised needle profile and special heat treatment.
- Suffix D0 version: permanently greased with high performance grease.

### With cage, suitable for HIGH SPEEDS



### KR / CR

- KR: Metric dimension series with cage
- CR: Imperial dimension series

### Roller diameter:

- 10 to 90 mm (KR)
- 12.7 to 57.15 mm (CR)

#### Shaft diameter:

- 3 to 30 mm (KR)
- 4.826 to 22.225 mm (CR)

#### Note:

- Without seal
- Series with cage in metric dimensions
- Shaft side: hexagon socket hole or slot for screw

### KR..LL / CR..LL

- KR..LL : Metric dimension series with cage
- CR..LL: Imperial dimension series

### Roller diameter:

- 10 to 90 mm (KR..LL)
- 15.875 to 57.15 mm (CR..LL)

### Shaft diameter:

- 3 to 30 mm (KR..LL)
- 6.35 to 22.225mm (CR..LL)

### Note:

With seal





### **KRT**

Standard Series - slot for screwdriver

and tapped hole

Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mm

Note:

Without seal

### KRT..LL

Standard Series - slot for screwdriver and

tapped hole

Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mm

Note:

• With seal



### **KRU**

Design identical to the KR but with an eccentric axis

Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mm

Note:

- Pre-greased
- Available in sealed version (LL)
- Check interchangeability





### Full complement, suitable for HIGH RADIAL LOADS



### **KRV / CRV**

- KRV : Series without cage for load capacity
- CRV : Imperial dimension series

### Roller diameter:

- 10 to 90 mm (KRV)
- 12.7 to 152.4 mm (CRV)

### Shaft diameter:

- 3 to 30 mm (KRV)
- 4.826 to 6.5 mm (CRV)

### Note:

- Without seal
- Series without cage
- · Shaft side: with screwdriver slot
- Pre-greased

### KRV..LL / CRV..LL

- KRV..LL: Series without cage for load capacity
- CRV..LL : Imperial dimension series Roller diameter:
- 10 to 90 mm (KRV)
- 12.7 to 152.4 mm (CRV)

### Shaft diameter:

- 3 to 30 mm (KRV..LL)
- 4.826 to 63.5 mm (CRV..LL)

#### Note:

- With seal
- Shaft side: with screwdriver slot
- Pre-greased





### **KRVT**

Slot for screwdriver and tapped hole Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mmm

#### Note:

Version without cage

### KRVT..LL

Sealed series - slot for screwdriver and tapped hole

Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mmm

### Note:

• With seal





### **KRVU**

Identical to the KRVT but with an eccentric axis Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mm Note:

- Pre-greased
- Check interchangeability

### **KRVU..LL**

Sealed series

Roller diameter: 16 to 90 mm Shaft diameter: 6 to 30 mm

### Note:

- Pre-greased
- Check interchangeability



### With two rows of cylindrical rollers, full complement, with shields, suitable for **VERY HIGH RADIAL LOADS AND IMPACTS**



Version with screwdriver slot or hexagonal hole (H)

Roller diameter: 30 to 180 mm Shaft diameter: 12 to 64 mm Note:

- Without cage, protected
- With seal
- Pre-greased
- · Withstands moderate axial load

#### NUKRT

Identical to NKR but with screwdriver slot and tapped hole

Roller diameter: 30 to 180 mm Shaft diameter: 12 to 64 mm



- Without cage, protected
- Pre-greased
- Withstands moderate axial load





### **NUKRU**

Identical to the NUKRT but with an eccentric axis

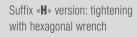
Roller diameter: 30 to 180 mm Shaft diameter: 12 to 64 mm

- Without cage, protected, eccentric
- · Shaft side: with screwdriver slot and tapped hole
- Pre-greased
- · Check interchangeability
- · Withstands moderate axial load

### **VARIATIONS**



Suffix «D0» version: greased for life with high performance grease





Version without suffix «X»: rounded outer diameter

### **DESIGNATIONS**

### OUTER RING SHAPE

**Empty:** Radius of the outer ring

R = 500 mm

X: Cylindrical outer ring

### TYPE OF SERIES

### **OPTIONAL**

T2 Moulded polyamide cage

**D0:** Without lubrication hole

**F:** Improved version

C: Special version for interchangeability in Europe

T: C: Increased load capacity

#### KR X **T2** LL /3AS

### OUTER DIAMETER

1/16<sup>th</sup> of an inch

Outer diameter in mm

### SEAL

L: Seal on only one side

**LL:** Seal on each sid

### GREASE

**Empty:** Ungreased bearing /2AS: Shell Alvania 2 /3AS: Shell Alvania 3

**/LP03:** Lubsolid (solid grease)

/8A: Alvania EP2 /5K: Multemp SRL

/L588: Pyrononc Universal N6C

KR, KRV, KRU, KRVU, NUKR:

**CRV:** Outer diameter in

### HOLE

H: Hexagonal hole for hex wrench

**Empty:** Screwdriver slot









### **COMPONENTS**

In addition to its needle roller bearing ranges, NTN offers a range of high quality components

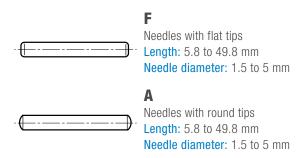
### **NEEDLES**

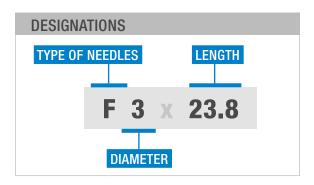
Description: All NTN needles are made of steel with high carbon and chromium content, machined by grinding and superfinishing after heat treatment.

Advantage: Extreme hardness for a longer service life.

**Options:** 

- With or without crown
- Optional special surface treatment
- Available in many lengths and from 1.5 to 5 mm in diameter





### STOP SEGMENTS

Description: For shaft or housing, these stop segments are exclusively used to fix or axially guide a ring or a cage.

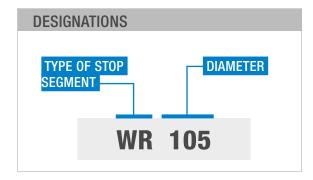


#### WR

Stop segment for shaft Shaft diameter: 4 to 400 mmm

### BR

Stop segment for housing Housing diameter: 7 to 440 mm



### **SEALS**

Description: These are special seals for needle roller bearings. Their section is designed to adapt to these bearing. Options: Two different types of seals are available: the G series with one lip and the GD series with two lips. The latter is intended to retain the grease and prevent dust from entering.



### G

Single lip seal

Inner diameter: 4 à 50 mm

### GD

Double lip seal

Inner diameter: 14 à 50 mm

